Expandable Frames

ASSA ABLOY, the global leader in door opening solutions
16 and 18 Gauge Expandable Frame Specifications

Frame Specifications

- A40 paintable galvanneal steel
- 1-1/2" pair - 4-1/2" high frequency hinge reinforcements
- ASA (4-7/8") strike prep
- Bumper/silencer holes (3 @ strike jambs & 2 @ double heads)
- All double heads undersized by 1/8" from nominal width
- Mechanical K.D. corner connection
- Faces punched & dimpled for wall anchoring
- #7 x 2-1/2" screws included (6 per jamb, 4 per head)
- WHI label embossment standard on 6'8" and 7'0" hinge jambs (up to 1-1/2 hr)
- Pre-punched label holes standard on non embossed hinge jambs
- Jamb depths adjustable from 5-1/2" to 8-3/4"  
  8-1/2" to 13-1/4"  
- Frame sizes up to 4'0" x 8'0" (singles)  
  8'0" x 8'0" (pairs)
- Available as a slip-on design (no returns)
Installation Details

1) Install header into position.
2) Install hinge jamb starting at top. Engage corner and slide into position.
3) Install strike jamb in same manner as hinge jamb.
4) Adjust frame for proper clearances. Plumb and level.
5) Secure with #7 x 2 1/2” countersink screws.

FINISHED FLOOR

RABBET HEIGHT +1” [25.4 mm]

RABBET WIDTH +1-1/2” [38]

MASONRY INSTALLATION

(DO NOT FILL JAMB WITH MORTAR)
ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience.

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